

Work Order ID 58111

April 26, 2010 1:22:28 PM



Page 1

Item ID: D205-541-142

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Utility-Basket, RH

Start Date: 4/23/10 Start Qty: 1.00



Cust Item ID:

Required Date: 4/30/10 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D205-541

J

D4041

A

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD205-541-142

CHG001

8/10/12

HJ for BG 10/04/26

130

0.00



Packaging

Pick Kit

Memo

0.00

Packaging

ADD PARTS TO KIT:
SEE ATTACHED PICKLIST
PER ECN 10-550

Purple @

Work Order ID 58111



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Item ID: D205-541-142

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Utility-Basket, RH

Start Date: 4/23/10 Start Qty: 1.00



Cust Item ID:

Required Date: 4/30/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: Date:

Tooling: Date:

Stop



QC: Date:

SPC (Y/N): Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Sub 12

@

PTD

Quality Control

150

Packaging

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPPD205-541-142

Location:

PPP Rev: *PNST*

Per 15/12

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/2012

MF

10-5-12

Dart Aerospace Ltd

W/O: 58111		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/07/12	#100	Parts missing. ADD Parts to kit D4051-612 D to <u>B56208</u> Qty +1 per kit (was in original kit)					S 10/07/12
		update Bom + w/o. ADD copy to of Bom w/o	AA	10.05.21			S 10/05/12

Part No: D205-541-142 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 58111

Parent Item: D205-541-142

Parent Item Name: Heli-Utility-Basket, RH

Comments: IPP RevA: new issue DD 10.01.27 verified by:EC
as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D205-541-142		Manufactured	No				Each	1.0000	1.0000			
Heli-Utility-Basket, RH												

Warehouse Loc Qty Loc Code
Location

Quarantine

quar

55974

130

1

1

Each

1.0000

1.0000

DS19302-011

Manufactured

No

Strut Modification

CHC7001

Warehouse Loc Qty Loc Code
Location

Main Warehouse

MEZZ

23377 05

130

1

1

Each

269.0000

2.0000

D2022-101

Manufactured

No

Spacer

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST504

45885

50746

52325

269

69

100

100

55974

58276

23377

95885

4/24/10

+1

4/26/10

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Work Order ID: 58111

Parent Item: D205-541-142

Parent Item Name: Heli-Utility-Basket, RH

Comments: IPP RevA: new issue DD 10.01.27 verified by:EC
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IPP Rev:B

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2332-041		Manufactured	No			130	Each	7.0000	1.0000			



Lid Prop Assembly 6.69" long

55341

[Handwritten signature]

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST512

7

57344

7

D2464

Manufactured

No

130

f

393.7500

3.4166



3/4 Seal

[Handwritten mark]

[Handwritten signature]

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST402

393.75

48173

393.75

98173

(D2464-0410) cut (1) at 41.00"

D3953-9

Manufactured

No

130

Each

34.0000

2.0000



Gas Spring Washer

[Handwritten mark]

[Handwritten signature]

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST101

34

53642

34

~~53642~~ 53642

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Work Order ID: 58111

Parent Item: D205-541-142

Parent Item Name: Heli-Utility-Basket, RH

Comments: IPP RevA: new issue DD 10.01.27 verified by:EC
as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D4048-042 Mounting Lug Assembly, RH		Manufactured	No			130	Each	0.0000	1.0000	58066		
D4048-6 Mounting Lug		Manufactured	No			130	Each	0.0000	1.0000	58068		
D4048-8 Mounting Lug		Manufactured	No			130	Each	0.0000	1.0000	58070		
D4049-042 Mounting Lug Assembly, RH		Manufactured	No			130	Each	0.0000	1.0000	58073		
D4049-8 Mounting Lug, RH		Manufactured	No			130	Each	1.0000	1.0000	58082		
<div>Warehouse</div> <div>Location</div> <div>Main Warehouse</div> <div>ENG</div> <div>55964</div>												
D4048-9 Bushing		Manufactured	No			130	Each	0.0000	6.0000	55972		

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Work Order ID: 58111

Parent Item: D205-541-142

Parent Item Name: Heli-Utility-Basket, RH

Comments: IPP RevA: new issue DD 10.01.27 verified by:EC
as per ecn10-550 DD verified by:EC


IPP Rev:B

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D4050-1  Strut		Manufactured	No			130	Each	3.0000	1.0000			

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST254 3

56409 1

56450 2

Manufactured No 130 Each 3.0000 1.0000

56450

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST254 3

46451 3

Manufactured No 130 Each 3.0000 1.0000

56451

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST254 3

56452 3

56452

D4050-3

Strut

D4050-8

Strut

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Work Order ID: 58111

Parent Item: D205-541-142

Parent Item Name: Heli-Utility-Basket, RH

Comments: IPP RevA: new issue DD 10.01.27 verified by:EC
as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D4052-1



Eye Bolt

Manufactured

No

130

Each

10.0000

2.0000

3

[Signature]

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST110

10

56622

10

130

Each

1,013.000

10.0000

56622

15

[Signature]

AN3-5A



Bolt

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST350

1013

105057

1013

130

Each

72.0000

1.0000

M105057

15

[Signature]

AN3-7A



Bolt

Purchased

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST351

72

113539

22

114227

50

M113539

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Work Order ID: 58111



Parent Item: D205-541-142



Parent Item Name: Heli-Utility-Basket, RH

Start Date: 4/23/10

Required Date: 4/30/10

Comments: IPP RevA: new issue DD 10.01.27 verified by:EC
as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-11A 		Purchased	No			130	Each	155.0000	4.0000			
Bolt												

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST351

155

110865

155

130

Each

969.0000

5.0000



11/0865

AN4-6A



Bolt

Purchased

No

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST356

969

112829

69

112933

300

113149

600

130

Each

233.0000

1.0000



11/2829

AN4-7A



Bolt

Purchased

No

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST356

233

113226

233

11/3226

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Work Order ID: 58111



Parent Item: D205-541-142



Parent Item Name: Heli-Utility-Basket, RH

Start Date: 4/23/10

Required Date: 4/30/10

Comments: IPP RevA: new issue DD 10.01.27 verified by:EC
as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-12A Bolt		Purchased	No			130	Each	247.0000	2.0000			

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST357

247

112314

247

AN4-14A

Purchased

No

130

Each

113.0000

11.0000

M112314

Bolt

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST358

113

113359

113

AN4-16A

Purchased

No

130

Each

95.0000

1.0000

M113359

Bolt

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST358

95

114129

45

114330

50

M114129

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Work Order ID: 58111

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Parent Item Name: Heli-Utility-Basket, RH

Comments: IPP RevA: new issue DD 10.01.27 verified by:EC
as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960-10 Washer		Purchased	No			130	Each	8,022.000	5.0000			

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST348

8022

19356

200

5519

7822

AN960JD10L Washer		Purchased	No			130	Each	4,415.000	20.0000			
----------------------	--	-----------	----	--	--	-----	------	-----------	---------	--	--	--

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST348

4415

110985

4415

AN960-416 Washer		Purchased	No			130	Each	0.0000	2.0000			
---------------------	--	-----------	----	--	--	-----	------	--------	--------	--	--	--

AN960JD416 Washer		Purchased	No			130	Each	0.0000	36.0000			
----------------------	--	-----------	----	--	--	-----	------	--------	---------	--	--	--

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Work Order ID: 58111



Parent Item: D205-541-142



Parent Item Name: Heli-Utility-Basket, RH

Start Date: 4/23/10

Required Date: 4/30/10

Comments: IPP RevA: new issue DD 10.01.27 verified by:EC
as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416L		Purchased	No			130	Each	483.0000	4.0000			



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST346

483

110153

483

MS21042L3

Purchased

No

130

Each

992.0000

13.0000



Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST300

992

113537

46

113644

946

11/5153

4/24/2010

113644

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Work Order ID: 58111



Parent Item: D205-541-142



Parent Item Name: Heli-Utility-Basket, RH

Start Date: 4/23/10

Required Date: 4/30/10

Comments: IPP RevA: new issue DD 10.01.27 verified by:EC
as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4		Purchased	No			130	Each	1,302.000	20.0000			



Nut

PC 10/4/27 (1)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST139

2

111827

2

Main Warehouse

ST300

800

113422

112

114108

680

9063

8

Main Warehouse

ST463

500

114416

500

1114108

Picklist Print

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Work Order ID: 58111



Parent Item: D205-541-142



Parent Item Name: Heli-Utility-Basket, RH

Start Date: 4/23/10

Required Date: 4/30/10

Comments: IPP RevA: new issue DD 10.01.27 verified by:EC
as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-4		Purchased	No			130	Each	1,071.000	2.0000			



Nut



Supp

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

40

104603

40

Main Warehouse

ST301

1031

112492

58

113064

33

113069

40

114181

400

114348

500

m/13869

25.8 D205-541-043/-044/-045/-046/-141/-142 HELI-UTILITY-BASKET™ PARTS LIST

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
X						D205-541-043	HELI-UTILITY-BASKET, LH
	X					D205-541-044	HELI-UTILITY-BASKET, RH
		X				D205-541-045	HELI-UTILITY-BASKET, LH
			X			D205-541-046	HELI-UTILITY-BASKET, RH
				X		D205-541-141	HELI-UTILITY-BASKET, LH
					X	D205-541-142	HELI-UTILITY-BASKET, RH
				1	1	DSI 9302-011	STRUT MODIFICATION KIT (FOR D205-633 STEP INSTALLATION)
2*	2*					D2022-101	SPACER
				2	2	D2022-101	SPACER (FOR D205-633 STEP INSTALLATION)
1	1	1	1			D2199-1	STRUT
1	1	1	1			D2199-23	STRUT
1	1	1	1			D2199-25	STRUT
1*	1*	1*	1*			D2258-300	LABEL
1*	1*	1*	1*			D2332-041	PROP ASSEMBLY
				1	1	D2332-041	PROP ASSEMBLY (OPTIONAL)
				1	1	D2464-0410	NEOPRENE SEAL
1	1	1	1			D2498	MOUNTING LUG
1	1	1	1			D2499	MOUNTING LUG
1*	1*					D2512	BASKET LID ASSEMBLY
2	2	2	2			D2515	BUSHING
1*	1*	1*	1*			D2530	HANDLE ASSEMBLY
2*	2*	2*	2*			D2535	SPRING
2*	2*	2*	2*			D2537	BUSHING
2*	2*					D2931	BUMPER
1	1	1	1			D3052-1	MOUNTING LUG
1*						D3053-041	BASKET BASE ASSEMBLY, LH
	1*					D3053-042	BASKET BASE ASSEMBLY, RH
		1*				D3712-041	BASKET BASE
			1*			D3712-042	BASKET BASE
		1*				D3713-041	LID ASSEMBLY
			1*			D3713-042	LID ASSEMBLY
		6*	6*			D3723-1	BUSHING
				2	2	D3953-9	GAS SPRING SPACER (OPTIONAL)
				(1)	(1)	D4041-011	SHORT BASKET ASS'Y, LH
					(1)	D4041-012	SHORT BASKET ASS'Y, RH
				1		D4048-041	MOUNTING LUG ASS'Y
					1	D4048-042	MOUNTING LUG ASS'Y
				1		D4048-5	MOUNTING LUG
					1	D4048-6	MOUNTING LUG
				1		D4048-7	MOUNTING LUG
					1	D4048-8	MOUNTING LUG
				6	6	D4048-9	BUSHING
				1		D4049-041	MOUNTING LUG ASS'Y
					1	D4049-042	MOUNTING LUG ASS'Y

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Revision:

D4049-1 = 2
 D4049-3 = 2
 D4049-2 = 2
 D4049-4 = 2

D4048-1 = 4
 D4048-3 = 2
 D4048-4 = 2

25-00-00

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
				1		D4049-5	MOUNTING LUG
					1	D4049-8	MOUNTING LUG
				1	1	D4050-1	STRUT
				1	1	D4050-3	STRUT
				1		D4050-5	STRUT
					1	D4050-8	STRUT
				(1)		D4051-041	GUARD (OPTIONAL)
					(1)	D4051-042	GUARD (OPTIONAL)
				2	2	D4052-1	EYE BOLT
				10	10	AN3-5A	BOLT
				1	1	AN3-7A	BOLT (OPTIONAL)
				4	4	AN3-11A	BOLT (OPTIONAL)
2*	2*	2*	2*			AN3-16A	BOLT
				5	5	AN4-6A	BOLT
2*	2*					AN4-7A	BOLT
2	2	2	2	1	1	AN4-7A	BOLT
3	3	3	3	2	2	AN4-12A	BOLT
9	9	9	9			AN4-13A	BOLT
2	2	2	2	11	11	AN4-14A	BOLT
				1	1	AN4-16A	BOLT
		3*	3*			AN4-20A	BOLT
1*	1*	1*	1*			AN4-22A	BOLT
1*	1*	1*	1*			AN4-24A	BOLT
1	1	1	1			AN5-7A	BOLT
1	1	1	1			AN5-13A	BOLT
4*	4*	4*	4*			AN5-17A	BOLT
				5	5	AN960-10	WASHER (OR NAS1149F0363P) (OPTIONAL)
				20	(20)	AN960JD10L	WASHER (OR NAS1149D0332J)
2*	2*	6*	6*			AN960JD416	WASHER (OR NAS1149D0463J)
				2	2	AN960-416	WASHER (OR NAS1149F0463P) (OPTIONAL)
27	27	27	27	36	36	AN960JD416	WASHER (OR NAS1149D0463J)
2*	2*	2*	2*	4	4	AN960JD416L	WASHER (OR NAS1149D0416J)
4*	4*	4*	4*			AN960JD516	WASHER (OR NAS1149D0563J)
3	3	3	3			AN960JD516	WASHER (OR NAS1149D0563J)
2	2					AN960JD8	WASHER (OR NAS1149DN832J)
4*	4*	4*	4*			AN970-4	WASHER
2*	2*					MS20600AD4W3	RIVET
2*	2*	2*	2*	8	8	MS21042L3	NUT (OR MS21042-3)
				5	(5)	MS21042L3	NUT (OR MS21042-3) (OPTIONAL)
4*	4*	5*	5*			MS21042L4	NUT (OR MS21042-4)
16	16	16	16	20	20	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21043L4	NUT (OR MS21043-4)
4*	4*	4*	4*			MS21042L5	NUT (OR MS21042-5)
2	2	2	2			MS21042L5	NUT (OR MS21042-5)

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25-00-00

Revision: 4

REFERENCE ONLY

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-541-043 Heli-Utility-Casket™	118 lb 53.6 kg	- 63.13 in - 1.60 m	- 7449 in-lb - 85.8 m-kG	132.25 in 3.36 m	15606 in-lb 180.1 m-kG
D205-541-044 Heli-Utility-Casket™	118 lb 53.6 kg	+ 63.13 in + 1.60 m	+ 7449 in-lb + 85.8 m-kG	132.25 in 3.36 m	15606 in-lb 180.1 m-kG
D205-541-045 Heli-Utility-Basket™	104 lb 47.3 kg	- 63.13 in - 1.60 m	- 6566 in-lb - 75.7 m-kG	132.25 in 3.36 m	13754 in-lb 158.9 m-kG
D205-541-046 Heli-Utility-Basket™	104 lb 47.3 kg	+ 63.13 in + 1.60 m	+ 6566 in-lb + 75.7 m-kG	132.25 in 3.36 m	13754 in-lb 158.9 m-kG
D205-541-141 Heli-Access-Step™	14 lb 6.4 kg	- 76.11 in - 1.93 m	- 1066 in-lb - 12.4 m-kG	126.56 in 3.21 m	+ 1772 in-lb + 20.5 m-kG
D205-541-142 Heli-Access-Step™	14 lb 6.4 kg	+ 76.11 in + 1.93 m	+ 1066 in-lb + 12.4 m-kG	126.56 in 3.21 m	+ 1772 in-lb + 20.5 m-kG
D205-541-141 Heli-Utility-Basket™	69 lb 31.4 kg	- 59.9 in - 1.5 m	- 4133 in-lb - 47.1 m-kG	161.6 in 4.1 m	+ 11150 in-lb + 128.7 m-kG
D205-541-142 Heli-Utility-Basket™	69 lb 31.4 kg	+ 59.9 in + 1.5 m	+ 4133 in-lb + 47.1 m-kG	161.6 in 4.1 m	+ 11150 in-lb + 128.7 m-kG

5.0 PARTS LIST HELI-UTILITY-BASKET™

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
						D205-541-043	HELI-UTILITY-BASKET, LH
						D205-541-044	HELI-UTILITY-BASKET, RH
		X				D205-541-045	HELI-UTILITY-BASKET, LH
			X			D205-541-046	HELI-UTILITY-BASKET, RH
				X		D205-541-141	HELI-UTILITY-BASKET, LH
					X	D205-541-142	HELI-UTILITY-BASKET, RH
				1	1	DSI 9302-011	STRUT MODIFICATION KIT (FOR D205-633 STEP INSTALLATION)
						D2022-101	SPACER
				2	2	D2022-101	SPACER (FOR D205-633 STEP INSTALLATION)
		1	1			D2199-1	STRUT
		1	1			D2199-23	STRUT
		1	1			D2199-25	STRUT
		1*	1*			D2258-300	LABEL
		1*	1*			D2332-041	PROP ASSEMBLY
				1	1	D2332-041	PROP ASSEMBLY (OPTIONAL)
				1	1	D2464-0410	NEOPRENE SEAL
			1			D2498	MOUNTING LUG
			1			D2499	MOUNTING LUG
		1*				D2512	BASKET LID ASSEMBLY

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Revision: J

Date: 10.03.08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
2	2	2	2			D2515	BUSHING
1	1	1	1			D2530	HANDLE ASSEMBLY
2	2	2	2			D2535	SPRING
2	2	2	2			D2537	BUSHING
2	2					D2931	BUMPER
1	1	1	1			D3052-1	MOUNTING LUG
1						D3053-041	BASKET BASE ASSEMBLY, LH
	1					D3053-042	BASKET BASE ASSEMBLY, RH
		1				D3712-041	BASKET BASE
			1			D3712-042	BASKET BASE
		1				D3713-041	LID ASSEMBLY
			1			D3713-042	LID ASSEMBLY
		6	6			D3723-1	BUSHING
				2	2	D3953-9 /	GAS SPRING SPACER (OPTIONAL)
				1		D4041-011	SHORT BASKET ASS'Y, LH
					1	D4041-012	SHORT BASKET ASS'Y, RH
				1		D4048-041	MOUNTING LUG ASS'Y
					1	D4048-042	MOUNTING LUG ASS'Y
				1		D4048-5	MOUNTING LUG
					1	D4048-5 /	MOUNTING LUG
				1		D4048-7	MOUNTING LUG
					1	D4048-8 /	MOUNTING LUG
				6	6	D4048-9	BUSHING
				1		D4048-041	MOUNTING LUG ASS'Y
					1	D4049-042 /	MOUNTING LUG ASS'Y
				1		D4049-5	MOUNTING LUG
					1	D4049-8 /	MOUNTING LUG
				1	1	D4050-1 /	STRUT
				1	1	D4050-3 /	STRUT
				1		D4050-5	STRUT
					1	D4050-8	STRUT
				1		D4051-041	GUARD (OPTIONAL)
					1	D4051-042	GUARD (OPTIONAL)
				2	2	D4052-1	EYE BOLT
				10	10	AN3-5A /	BOLT
				1	1	AN3-7A	BOLT (OPTIONAL)
				4	4	AN3-11A /	BOLT (OPTIONAL)
2	2	2	2			AN3-16A	BOLT
				5	5	AN4-6A	BOLT
2	2					AN4-7A	BOLT
2	2	2	2	1	1	AN4-7A	BOLT
5	5	3	3	2	2	AN4-12A /	BOLT
9	9	9	9			AN4-13A	BOLT
2	2	2	2	11	11	AN4-14A /	BOLT
				1	1	AN4-16A /	BOLT
		3	3			AN4-20A	BOLT

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
1*	1*	1*	1*			AN4-22A	BOLT
1*	1*	1*	1*			AN4-24A	BOLT
1		1	1			AN5-7A	BOLT
1	1	1	1			AN5-13A	BOLT
4*	4*	4*	4*			AN5-17A	BOLT
				5	5	AN960-10	WASHER (OR NAS1149F0363P) (OPTIONAL)
				20	20	AN960JD10L	WASHER (OR NAS1149D0332J)
2*	2*	6*	6*			AN960JD416	WASHER (OR NAS1149D0463J)
				2	2	AN960-416	WASHER (OR NAS1149F0463P) (OPTIONAL)
27	27	27	27	36	36	AN960JD416	WASHER (OR NAS1149D0463J)
2*	2*	2*	2*	4	4	AN960JD416L	WASHER (OR NAS1149D0416J)
4*	4*	4*	4*			AN960JD516	WASHER (OR NAS1149D0563J)
3	3	3	3			AN960JD516	WASHER (OR NAS1149D0563J)
2	2					AN960JD8	WASHER (OR NAS1149DN832J)
4*	4*	4*	4*			AN970-4	WASHER
2*	2*					MS20600AD4W3	RIVET
2*	2*	2*	2*	8	8	MS21042L3	NUT (OR MS21042-3)
				5	5	MS21042L3	NUT (OR MS21042-3) (OPTIONAL)
4*	4*	5*	5*			MS21042L4	NUT (OR MS21042-4)
16	16	16	16	20	20	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21043L4	NUT (OR MS21043-4)
4*	4*	4*	4*			MS21042L5	NUT (OR MS21042-5)
		2	2			MS21042L5	NUT (OR MS21042-5)

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6.0 PARTS LIST HELI-ACCESS-STEP™

Qty -047	Qty -048	Part Number	Description
X		D205-541-047	HELI-ACCESS-STEP, LH
	X	D205-541-048	HELI-ACCESS-STEP, RH
		D3724-041	STEP ASSY, LH
	1	D3724-042	STEP ASSY, RH
2	2	D3731-1	PLATE
2	2	D3751-1	SHIM
6	6	AN4-13A	BOLT
6	6	AN4-14A	BOLT
24	24	AN960JD416	WASHER
12	12	MS21042L4	NUT (OR MS21042-4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Work Order ID: 55974



Parent Item: D205-541-142



Parent Item Name: Heli-Utility-Basket, RH

Start Date: 2/08/10

Required Date: 2/19/10

Comments: IPP RevA: new issue DD 10.01.27 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
8 D4048-9 Bushing		Manufactured	No			130	Each	8.0000	6.0000	55972		
<div> <div>Warehouse</div> <div>Location</div> <div>Main Warehouse</div> <div>ENG</div> <div>55693</div> </div> <div>Loc Qty</div> <div>8</div> <div>8</div> <div></div>												
5 D4050-1 Strut		Manufactured	No			130	Each	0.0000	1.0000	56020		
8 D4050-3 Strut		Manufactured	No			130	Each	0.0000	1.0000	56021		
8 D4050-8 Strut		Manufactured	No			130	Each	0.0000	1.0000	56085		
8 D4051-042 Bar Deflector Assembly, RH		Manufactured	No			130	Each	0.0000	1.0000	56028		
8 D4052-1 Eye Bolt		Manufactured	No			130	Each	0.0000	2.0000	56359		

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